

We claim:

1. A material useful as catalyst, comprising
5 (a) iron or a compound based on iron or mixtures thereof,
10 (b) from 0.001 to 0.3% by weight based on (a) of a promoter
consisting of aluminum, silicon, zirconium, titanium and
vanadium,
15 (c) from 0 to 0.3% by weight based on (a) of a compound based
on an alkali and/or alkaline earth metal, and also
(d) from 0.001 to 1% by weight based on (a) of manganese.
2. A material as claimed in claim 1, characterized by a BET
surface area of from 3 to 20 m²/g, a total pore volume of
20 from 0.05 to 0.2 mL/g, an average pore diameter of from 0.03
to 0.1 μm and a 0.01 to 0.1 μm pore volume fraction within
the range from 50 to 70%.
3. A material as claimed in claim 1 or 2, obtainable by
25 reduction with or without subsequent passivation of a
magnetite.
4. A material as claimed in any of claims 1 to 3, wherefor a
promoter (b) based on aluminum, silicon and titanium is used.
- 30 5. A material as claimed in any of claims 1 to 4, wherefor a
promoter (c) based on magnesium and/or calcium is used.
6. A process for hydrogenation of alpha, omega-dinitriles in the
35 presence of a catalyst, which comprises using a material as
claimed in any of claims 1 to 5 as catalyst.
7. A process as claimed in claim 6, wherein the hydrogenation is
effected in a fixed bed reactor.
- 40 8. A process as claimed in claim 6 or 7, wherein the catalyst is
an unsupported catalyst.
9. A process as claimed in any of claims 6 to 8, wherein the
45 alpha, omega-dinitrile is hydrogenated to an alpha,
omega-diamine.

10. A process as claimed in claim 9, wherein the alpha, omega-dinitrile used is adiponitrile to obtain hexamethylenediamine.
- 5 11. A process as claimed in any of claims 6 to 8, wherein the alpha, omega-dinitrile is hydrogenated to an alpha, omega-aminonitrile.
- 10 12. A process as claimed in claim 11, wherein the alpha, omega-dinitrile used is adiponitrile to obtain 6-aminocapronitrile.
- 15 13. A process as claimed in any of claims 6 to 12, wherein the alpha, omega-dinitrile used was obtained by hydrocyanation in the presence of phosphorus catalysts of an alpha, omega-diene having two carbon atoms fewer.
- 20 14. A process as claimed in claim 13, wherein the weight fraction of phosphorus compound in the alpha, omega-dinitrile is reduced.
- 25 15. A process as claimed in claim 13, wherein the weight fraction of phosphorus compound, reckoned as phosphorus, is less than 5 ppm, based on alpha, omega-dinitrile, after reduction in the level of phosphorus compounds.
- 30 16. A process as claimed in claim 13, wherein the weight fraction of phosphorus compound, reckoned as phosphorus, is less than 1 ppm, based on alpha, omega-dinitrile, after reduction in the level of phosphorus compounds.
17. The use of materials as claimed in any of claims 1 to 5 as catalysts in the hydrogenation of alpha, omega-dinitriles.

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